



## Participant Handbook

### Basics of Emergency Response and Evacuation Preparedness

#### Level – 3



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This Participant Handbook of the [Basics of Emergency Response and Evacuation Preparedness; SSD/M0107], developed by the Safety Skill Development Foundation (SSDF), provides essential information for current and prospective job holders. It reflects our collective commitment to fostering a culture of safety and equipping individuals in this role with the necessary skills to navigate and mitigate risks effectively. The content is compiled with valuable insights from Subject Matter Experts (SMEs) and industry professionals, ensuring its relevance and alignment with industry standards.

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As the handbook is designed to support skill-based training, benefiting the participants, trainers, and evaluators. SSDF remains committed to uphold high-quality standards for QP/NOS-based training programs and welcomes suggestions from all stakeholders for future improvements.

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# 1. About Emergency Response and Preparedness

This Book is designed to provide individuals with the necessary knowledge & skills to efficiently handle and address emergencies & evacuations in various situations at workplaces. The main objective is to provide a thorough understanding to effectively manage critical situations, ensuring the safety of individuals, records and assets during emergency situations.

## 2. Training Outcomes

- Identify various emergency situations scenarios and devising strategies to minimize such occurrence.
- Assess Immediate impacts of emergency situations & putting up measures to mitigate these impacts.
- Highlight the importance of adhering to local and international safety standards in emergency response planning.
- Proactive Emergency Response on effective emergency protocols, include evacuation procedures, first aid techniques, coordinate with teams and utilization of modern technology.
- To familiar with anticipation code of conduct during emergency.

## 3. Scope

- Emergency situations, associated risks, strategies to mitigate risks and minimize losses.
- Immediate steps under emergency situations and emergency responses evacuations.
- Evacuation and minimization of losses in terms of human life, injuries, documents or assets.
- Equipment's for emergencies, PPEs & first aid facilities
- Communication channels & effective emergency protocols.

## 4. Performance Criteria

**PC-1: Recognize and classify emergency situations, considering factors such as their characteristics, seriousness, and immediate potential impact.**

### 1. Categories of Emergency Situations

#### A. Natural Emergencies

- **Examples:** Earthquakes, hurricanes, floods, wildfires, tornadoes, tsunamis
- **Characteristics:** Environmental triggers, often widespread impact, limited predictability

#### Severity Factors:

- Population density in affected area
- Infrastructure damage
- Access to shelter and resources
- Weather conditions

#### Impact:

- High risk of injury/death
- Mass displacement
- Disruption of utilities and services



### **B. Technological and Accidental Emergencies**

- **Examples:** Industrial accidents, power outages, hazardous material spills, nuclear incidents
- **Characteristics:** Often human-induced, may be localized but potentially severe

#### **Severity Factors:**

- Toxicity of substances involved
- Potential for explosion or contamination
- Evacuation feasibility

#### **Impact:**

- Environmental damage
- Health risks (short and long-term)
- Need for specialized response



### **C. Human-Caused Emergencies**

- **Examples:** Terrorist attacks, shootings, riots, cyberattacks



- **Characteristics:** Deliberate acts, unpredictable, may target specific groups or assets

**Severity Factors:**

- Location (public areas vs. isolated)
- Weaponry or tools used
- Number of perpetrators and victims

**Impact:**

- Psychological trauma
- Societal disruption
- Law enforcement and counterterrorism involvement



#### **D. Medical Emergencies**

- **Examples:** Heart attacks, strokes, severe injuries, pandemics
- **Characteristics:** Involve immediate health risks, require prompt medical intervention

**Severity Factors:**

- Vital signs stability
- Accessibility of medical help
- Contagion potential (for outbreaks)

**Impact:**

- Loss of life if untreated
- Hospital capacity strain
- Public health measures



## 2. Classification by Seriousness and Impact

Level	Description	Response Required
<b>Level 1 – Minor</b>	Localized, no immediate threat to life	Local response, standard procedures
<b>Level 2 – Moderate</b>	Could threaten life or property	Emergency services required, situation may escalate
<b>Level 3 – Major</b>	Serious threat to multiple lives/property	Full emergency services response, potential evacuation
<b>Level 4 – Catastrophic</b>	Widespread, mass casualties/displacement	National/international response, disaster declaration

## 3. Recognition Factors and Indicators

To classify an emergency effectively, assess the following:

- **Urgency:** Is immediate action required to save lives or protect property?
- **Scope:** How many people/areas are affected?
- **Resource Needs:** Are local resources overwhelmed?
- **Duration:** Is the event short-lived or ongoing?
- **Communication:** Are normal communication channels disrupted?

## 4. Examples of Classification

Situation	Category	Level	Immediate Action
Flash flood in urban area	Natural	Level 3	Evacuate, deploy rescue teams
Factory chemical spill	Technological	Level 2	Isolate area, notify hazmat response
School shooting	Human-Caused	Level 3	Law enforcement, EMS, lockdown procedures
Pandemic outbreak (e.g. COVID)	Medical	Level 4	National response, healthcare mobilization

**PC-2: Assess the potential outcomes of emergencies, with a focus on possible injury, damage, and effects.**

## 1. Human Impact

### Injury and Loss of Life



#### **Potential Outcomes:**

- Minor to severe injuries (e.g., burns, fractures, trauma)
- Fatalities (especially in large-scale disasters or terrorist attacks)
- Long-term health issues (e.g., respiratory illness from smoke or toxic exposure)

#### **Examples:**

- Heart attacks during a fire evacuation
- Chemical exposure leading to poisoning or cancer

## 2. Property and Infrastructure Damage

### **Destruction of Buildings and Assets**



#### **Potential Outcomes:**

- Partial or complete destruction of homes, schools, hospitals, or workplaces
- Damage to industrial equipment or materials (especially in explosions or fires)
- Financial losses due to repair/replacement costs

#### **Examples:**



- Earthquake collapsing residential buildings
- Floodwaters damaging vehicles and electronics

### 3. Environmental Effects

#### Pollution and Ecological Harm



#### Potential Outcomes:

- Air and water pollution (e.g., from oil or chemical spills)
- Long-term ecosystem disruption (wildfires, radiation, toxic leaks)
- Soil contamination affecting agriculture and drinking water

#### Examples:

- Nuclear incidents contaminating surrounding land and water
- Hazardous waste seeping into rivers and groundwater

### 4. Economic Consequences

#### Financial Disruption

#### Potential Outcomes:

- Job loss due to business closures
- Loss of income and increased insurance costs
- Cost of emergency services, rebuilding, and healthcare

#### Examples:

- A major storm halting factory production
- A citywide blackout impacting commerce and banking



### 5. Social and Psychological Effects

### Mental Health and Community Disruption

#### Potential Outcomes:

- Trauma, PTSD, and anxiety (especially in children or survivors)
- Displacement and family separation
- Erosion of trust in public systems if response is inadequate

#### Examples:

- Victims of terrorist attacks suffering long-term emotional distress
- Families relocated due to fire damage or unsafe housing

### Mental Health Support



## 6. Disruption to Critical Services

### Breakdown of Public Systems

#### Potential Outcomes:

- Inaccessibility of medical care, police, or fire services
- Communication and transportation gridlock
- Delays in disaster relief or aid delivery

#### Examples:

- Hospitals overwhelmed during a pandemic
- Power outage disabling emergency phone lines



### Summary Table

Impact Area	Possible Outcomes
Human Health	Injuries, fatalities, long-term illnesses
Property & Infrastructure	Destruction of homes, workplaces, public buildings
Environment	Pollution, ecological damage, contamination
Economy	Job losses, reduced productivity, high recovery costs
Social/Psychological	Trauma, displacement, mental health issues
Public Services	Service delays, communication failure, rescue operation issues

**PC-3: Understand the specific risks associated with the working condition & industries and plan emergency communications and response accordingly.**

## 1. Industry-Specific Risks

### Construction

**Risks:** Falls, heavy machinery accidents, electrocution, structural collapses

**Emergency Needs:**

- Clear site maps and muster points
- Radios for crew communication
- On-site first aid kits and trained personnel



### Manufacturing / Industrial



**Risks:** Fires, chemical spills, machinery entrapment, explosions

**Emergency Needs:**

- Evacuation and containment protocols
- PA systems and visual alarms (for noisy environments)
- MSDS (Material Safety Data Sheets) accessible for all chemicals

### Chemical / Pharmaceutical





**Risks:** Toxic exposure, gas leaks, contamination, lab fires

**Emergency Needs:**

- Gas detectors and emergency shutoff systems
- Decontamination showers and PPE stations
- Evacuation plans with zone containment

**Energy / Utilities**



**Risks:** Electrical hazards, high voltage exposure, pipeline ruptures

**Emergency Needs:**

- Electrical isolation procedures
- Lockout/tagout systems
- Remote emergency alerts for lone workers

## Transport & Logistics



**Risks:** Vehicle collisions, hazardous cargo spills, derailments

**Emergency Needs:**

- GPS tracking and live route status
- Emergency contact systems for drivers
- Coordination with local fire/police in high-risk zones

## Healthcare



**Risks:** Disease outbreaks, patient violence, equipment failure

**Emergency Needs:**

- Pandemic containment plans



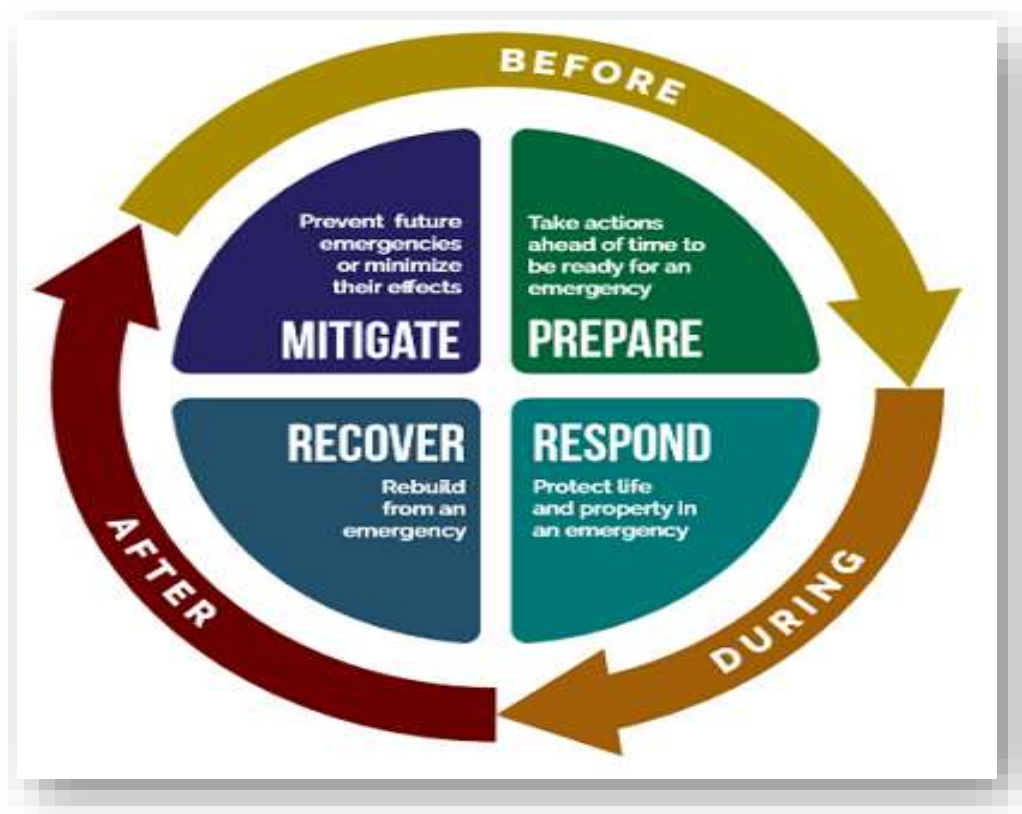
- Secure communication with emergency services
- Backup power for life-saving devices

## 2. Emergency Communication Planning

### Key Elements:

Component	Description
<b>Early Warning Systems</b>	Alarms, sirens, SMS alerts, or app notifications to warn of danger
<b>Redundant Channels</b>	Use multiple communication methods (radio, text, public address systems)
<b>Designated Roles</b>	Assign clear responsibilities (fire warden, first aid officer, etc.)
<b>Language &amp; Accessibility</b>	Ensure communication is multilingual and accessible to all employees
<b>Visitor Communication</b>	Temporary workers and visitors must be included in emergency briefings

## 3. Emergency Response Strategy



### Phases:

- 1. Preparedness**
  - Risk assessment
  - Training and drills

- Emergency supplies and signage

## 2. Response

- Activate alarms
- Evacuate or shelter-in-place
- Notify emergency services

## 3. Recovery

- Medical treatment
- Damage assessment
- Incident reporting and investigation

### Example: Chemical Plant Emergency Plan

<b>Risk</b>	<b>Toxic gas leak</b>
<b>Immediate Action</b>	Sound alarm, evacuate Zone A, notify HazMat
<b>Communication Tools</b>	Plant PA system, SMS to supervisors, radio
<b>Responsible Personnel</b>	Shift leader, safety officer
<b>First Aid</b>	On-site medical team with oxygen kits
<b>Recovery Plan</b>	Decontaminate area, document incident, retrain staff

### PC-4: Workout emergency arrangements, PPEs, medical assistance & first aid facilities and communication protocols.

#### 1. Emergency Arrangements

<b>Component</b>	<b>Details</b>
<b>Risk Assessment</b>	Identify potential hazards (fire, chemical spills, falls, etc.)
<b>Evacuation Plan</b>	Mark emergency exits, assign evacuation leaders, conduct regular drills
<b>Assembly Points</b>	Clearly marked and known to all personnel
<b>Fire Safety Systems</b>	Install alarms, extinguishers, sprinklers, and smoke detectors
<b>Training &amp; Drills</b>	Conduct quarterly drills (fire, chemical, earthquake, etc.)
<b>Emergency Contacts</b>	Display local fire, police, ambulance numbers at strategic locations
<b>Emergency Teams</b>	Assign roles: First aiders, fire wardens, evacuation marshals

**Risk assessment matrix**

	Consequence				
	Insignificant (1)	Minor (2)	Moderate (3)	Major (4)	Catastrophic (5)
Likelihood	Rare (1)	3	6	12	25
	Unlikely (2)	6	12	24	50
	Possible (3)	12	24	48	100
	Likely (4)	24	48	96	200
	Almost certain (5)	50	100	200	500





## 2. Personal Protective Equipment (PPE)

Type of PPE	Used For	Industries
Hard hats	Head protection from falling objects	Construction, mining
Safety goggles	Eye protection from dust, chemicals, sparks	Manufacturing, lab, healthcare
Gloves (varied types)	Chemical, cut, or heat protection	All high-risk sectors
Respirators/masks	Protection against inhalation of toxic fumes	Chemical plants, labs, mining
Safety shoes	Foot protection from sharp/heavy objects	Construction, factories
Hearing protection	Prevent noise-induced hearing loss	Airports, mining, factories
Full body suits	Contamination and burn prevention	Chemical industries, fire response

PPEs must be:



SCBA



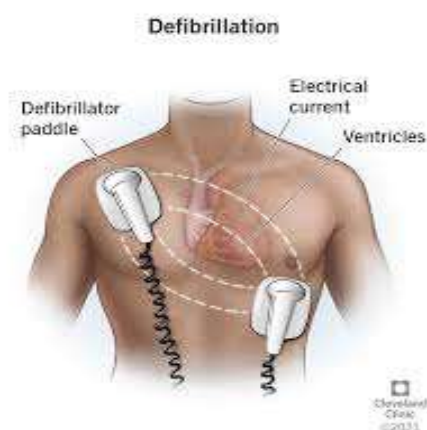
Rescue Kit

- Appropriately selected per hazard
- Regularly inspected and replaced
- Used with training and fit tests (especially respirators)

### 3. Medical Assistance & First Aid Facilities

Facility/Resource	Description
<b>First Aid Room</b>	Equipped with basic and emergency medical equipment
<b>First Aid Kits</b>	Stocked and accessible in every department or high-risk zone
<b>Trained First Aiders</b>	At least one certified first aider per shift or 25 employees
<b>Emergency Medical Plan</b>	Protocols for managing severe injury or illness until EMS arrives
<b>Ambulance Access</b>	Clear access routes for external emergency vehicles
<b>Medical Partnerships</b>	Tie-ups with nearby hospitals for priority emergency care





#### Contents of a Standard First Aid Kit:

- Bandages, antiseptics, gauze
- Painkillers, burn cream
- CPR mask, gloves
- Emergency blanket, scissors

#### 4.Communication Protocols in Emergencies

System	Purpose
<b>PA/Alarm Systems</b>	Immediate alerts (fire, gas leak, lockdown)
<b>Mobile Alerts / SMS</b>	Notify staff remotely (especially off-site)
<b>Walkie-talkies / Radios</b>	Instant communication during incident
<b>Emergency Boards</b>	Display contact info, escape plans, first aid
<b>Incident Reporting Tools</b>	Software or manual logs for documentation

#### Communication Tips:

- Use **simple, clear language**
- Communicate in **multiple languages** if necessary
- Test systems regularly
- Include **fall back options** in case of power or internet failure



**PC-5: Execute emergency response procedures, evacuation procedures, marking of routes, identification of assembly areas & correct utilization of emergency equipment, and effective coordination.**

- Emergency & evacuation procedures
- Route marking & assembly area identification
- Proper use of emergency equipment
- Coordination & command structure

## 1. Emergency Response Procedures

### A. Immediate Actions Upon Detection of Emergency:

- Activate alarm systems (manual or automatic)
- Notify emergency response team and first responders
- Initiate evacuation or containment procedures (depending on situation)
- Shut down hazardous operations if needed (e.g., gas valves, electrical supply)

### B. Emergency Response Team Roles:

Role	Responsibility
Chief Warden	Coordinates full evacuation and emergency operations
Fire/Rescue Officer	Locates and rescues trapped individuals

First Aiders	Provide immediate medical care
Communications Lead	Maintains contact with emergency services and staff
Assembly Coordinator	Accounts for evacuated personnel



## 2. Evacuation Procedures

### Steps:

1. Sound alarm and announce type of emergency
2. Guide all individuals to nearest safe exit
3. Do not use elevators during evacuation
4. Evacuate in an orderly fashion—no running or pushing
5. Close doors behind you (do not lock)
6. Proceed to pre-designated **assembly area**

### Special Considerations:

- Assign buddies for disabled persons
- Check bathrooms and isolated rooms for stragglers
- Use escape hoods in smoke environments if available



### 3. Marking of Evacuation Routes

#### Best Practices:

- Use **illuminated, glow-in-the-dark signage**
- Arrows must point toward the **nearest exit**
- Display **"You Are Here"** maps at entrances and key points
- Mark fire exits, stairways, and emergency ladders



#### Signage Types:

- **EXIT** signs
- Fire extinguisher location
- Fire hose / hydrant point
- Alarm switch location
- Emergency door push-bar instructions





#### 4. Identification of Assembly Areas

##### Characteristics of a Good Assembly Point:

- A safe distance from the building
- Free from falling debris or hazardous materials
- Large enough to accommodate all personnel
- Clearly marked with signage or flags
- Equipped with roll-call sheets or digital accountability tools



##### Mark with:

- “Assembly Point” signage with symbols
- Barricade tape or paint on pavement

#### 5. Correct Utilization of Emergency Equipment

Equipment	Usage Instructions
Fire Extinguisher	Pull the pin, aim at base of fire, squeeze handle, sweep side-to-side (PASS)
Fire Blanket	Smother small fires or wrap around victims
First Aid Kit	Treat wounds, burns, fractures until EMS arrives
Defibrillator (AED)	Use for cardiac arrest with voice-guided steps
Eye Wash Station	Flush eyes for at least 15 minutes in case of chemical exposure
Emergency Shower	Use for full-body decontamination after chemical spills





## 6. Coordination & Communication

### Centralized Command:

- Use an **Incident Command System (ICS)** to organize and delegate
- Establish **clear communication channels** (walkie-talkies, PA system, emergency app)
- Liaise with **external agencies**: Fire Department, Police, Medical Services

### Coordination Steps:

1. Brief all team leaders
2. Maintain a log of all actions
3. Use checklists and maps for accountability
4. Continuously update situational awareness



**PC-6: Implement training on emergency drills for emergency situations and responses including Fire and Explosion Emergencies; Medical Emergency; Natural Disasters; Industrial and Workplace Accidents; Hazardous Material (HAZMAT) Incidents; Structural Collapse and Confined Space Emergencies; Active Shooter or Armed Intrusion Scenarios**

## **A - Fire and Explosion**

### **1. Pre-Drill Preparation**

#### **Step 1: Form the Emergency Drill Committee**

- Include Safety Officer, Fire Wardens, Security, HR, and Maintenance.
- Assign observers to monitor each phase of the drill.

#### **Step 2: Define Objectives**

- Test evacuation procedure
- Assess staff response time
- Evaluate fire warden and emergency team roles
- Check functionality of alarm, extinguishers, and communication

#### **Step 3: Prepare Equipment and Materials**

- Fire alarms (ensure they work)
- Simulated fire source (smoke machine, signage)
- PPE for emergency responders
- Attendance sheets for muster point
- First aid kit, walkie-talkies, megaphones

### **2. Execution of the Drill**

#### **Step 5: Initiate the Drill**

- Simulate fire outbreak at a specific location (e.g., electrical room).
- Activate the fire alarm system.

#### **Step 6: Evacuation Begins**

- All employees stop work and begin to evacuate using designated escape routes.
- Fire wardens guide and assist employees, especially those with disabilities.
- Do not allow use of elevators.

#### **Step 7: Role of Emergency Response Team**

- Fire Response Team attempts to suppress the simulated fire using fire extinguishers (only if safe and practical).
- First Aid Team attends to simulated casualties (role-play by staff or mannequins).
- Security ensures exits are clear and prevents re-entry.

#### **Step 8: Headcount at Assembly Point**

- All personnel gather at the pre-defined muster point.
- Supervisors or fire wardens conduct roll call using attendance list.

#### **Step 9: Debriefing Session**

- Gather participants, wardens, and observers.
- Discuss:
  - Evacuation time
  - Any confusion or issues
  - Injuries or near misses (simulated)
  - Equipment functionality

#### **Step 10: Drill Termination and All-Clear Signal**

- Announce the end of the drill after full evacuation and accountability check.
- Allow staff to return to the facility.



### 3. Post-Drill Evaluation

#### Step 11: Report and Corrective Actions

- Document observations, time logs, and improvement points.
- Update fire safety plan based on findings.
- Plan refresher training or corrective drills if needed.

#### Medical Emergency: Heart Attack

**Objective:** To test the response time, coordination, and effectiveness of personnel in managing a cardiac emergency until professional help arrives.

#### 1.Pre-Drill Preparation

##### Step 1: Form the Drill Team

- Include Safety Officer, First Aiders, HR/Administration, Security, and an Observer Panel.

##### Step 2: Define Roles & Responsibilities

- Victim (actor or dummy)
- First Responder (nearest colleague)
- First Aid Team (trained staff with CPR/AED knowledge)
- Communication Officer (calls ambulance and informs management)
- Incident Coordinator (oversees entire drill)

##### Step 3: Equipment Readiness Check

- First aid kit
- **Automated External Defibrillator (AED)** (if available)
- Emergency contact list



- Communication tools (mobile, radio, etc.)

#### **Step 4: Scenario Planning**

- Choose a location (e.g., workstation, hallway, break room).
- Brief the "victim" on symptoms to act out (e.g., chest pain, dizziness, collapse).

## **2. Drill Execution**

#### **Step 5: Simulate Medical Emergency**

- "Victim" suddenly clutches chest, appears distressed, and collapses.
- Nearby colleague (First Responder) notices and raises the alarm.

#### **Step 6: Activate Emergency Protocol**

- First Responder:
- Checks responsiveness.
- Shouts for help and calls the First Aid Team.
- Initiates CPR if victim is unresponsive and not breathing normally.

#### **Step 7: First Aid Team Arrives**

- Quickly assesses the victim.
- Continues **CPR** (30 compressions, 2 breaths) if needed.
- Uses **AED** (if available and required).
- Ensures scene is safe and crowd is kept back.

#### **Step 8: Communication Team Calls for Help**

- Contacts local ambulance/emergency service.
- Shares details: location, type of emergency, and victim status.
- Informs management/security.

#### **Step 9: Incident Coordinator Supervises**

- Ensures proper protocol is followed.
- Records time of each action:
- Time victim collapsed
- Time CPR started
- Time ambulance was called
- Time professional responders arrived (simulated)

## **3. Post-Drill Activities**

#### **Step 10: Terminate Drill and Announce "All Clear"**

- Inform all staff that the drill is complete.
- Allow the "victim" and responders to rest and debrief.

#### **Step 11: Conduct a Debriefing Session**

- Review performance:
- Response time
- Correct CPR and AED use
- Communication effectiveness
- Ask participants for feedback on what went well and what could be improved.

#### **Step 12: Document and Report**

- Record observations, time metrics, and areas for improvement.
- Identify training gaps and plan follow-up training or re-certification.

## Natural Disaster - Earthquake

### Objective:

To prepare occupants to react quickly and correctly during an earthquake, minimizing injuries and ensuring a safe evacuation.

### 1. Pre-Drill Preparation

#### Step 1: Form an Earthquake Drill Committee

- Include Safety Officer, Emergency Response Team (ERT), HR/Admin, Security, and Floor Wardens.

#### Step 2: Define Objectives

- Teach "Drop, Cover, and Hold" technique
- Practice safe evacuation after shaking stops
- Test emergency communication and headcount procedures

#### Step 3: Identify Safe and Unsafe Zones

- **Safe Zones:** Under desks, interior walls, open spaces away from windows or heavy objects
- **Unsafe Zones:** Near windows, glass doors, tall furniture, hanging objects

#### Step 4: Prepare Necessary Tools

- Whistles, megaphones, first aid kit, attendance sheets
- Emergency contact list and evacuation maps

#### Step 5: Notify Stakeholders *(Optional: Keep time secret for realism)*

- Notify internal staff and external emergency services if needed
- Inform all occupants about general earthquake safety beforehand



### 2. Drill Execution

#### Step 6: Simulate Earthquake Begins

- Announce start of drill with a whistle, siren, or public announcement:  
"EARTHQUAKE! EARTHQUAKE! DROP, COVER, AND HOLD ON!"



**Step 7: “Drop, Cover, and Hold On” Action** (Duration: ~1 minute)

- Everyone drops to the ground
- Takes cover under sturdy furniture or protects head and neck
- Holds position until the shaking stops

**Step 8: Post-Shaking Procedure – Begin Evacuation**

- After “shaking” ends, announce: *“The shaking has stopped. Begin evacuation.”*
- Floor wardens lead people calmly through the **pre-designated evacuation routes**
- Avoid elevators; use stairs
- Assist injured or disabled individuals

**Step 9: Muster Point Headcount**

- All staff/students assemble at the **designated safe area** (muster point)
- Team leaders or wardens perform a **roll call**
- Report missing or injured persons to the Emergency Coordinator

**3. Post-Drill Activities****Step 10: Announce “All Clear”**

- Once everyone is accounted for, announce that the drill is complete

**Step 11: Debriefing Session**

- Gather wardens, ERT, and observers
- Discuss:
  - Reaction times
  - Correct “Drop, Cover, Hold” technique
  - Evacuation time
  - Injuries (simulated) or confusion points

**Step 12: Documentation and Improvement**

- Prepare a drill report:
  - Total time to evacuate
  - Issues encountered
  - Recommendations
- Update emergency procedures or training based on findings

**D - Industrial and Workplace Accident****Objective:**

To assess and improve emergency preparedness in responding to workplace accidents involving injuries, equipment hazards, or operational failures.



## 1. Pre-Drill Preparation

### Step 1: Form the Drill Team

Include Safety Officer, First Aid Team, Floor Supervisors, Maintenance, HR/Admin, and Security.

### Step 2: Define the Scenario

Choose one realistic and relevant incident, such as:

- A worker's hand caught in a machine
- Collision of forklift with shelving

### Step 3: Assign Roles

- **Victim** (actor or dummy)
- **First Responder** (nearest worker)
- **First Aid Team**
- **Incident Controller/Safety Officer**
- **Observers** to monitor and record responses

### Step 4: Check Equipment & Communication

- First aid kits, PPE, stretchers
- Emergency contact list
- Internal communication (PA system, radios)
- Disable machinery involved in drill to avoid real danger

### Step 5: Brief Stakeholders *(without disclosing exact timing to participants)*

- Inform key personnel and emergency responders
- Prepare observers with checklists

## 2. Drill Execution

### Step 6: Simulate the Incident

- The “victim” acts out the accident (e.g., collapse near machine, stuck limb, fall with visible injury tag).
- Nearby employee (First Responder) notices and alerts others.

### Step 7: Activate Emergency Protocol

- First Responder:
- Secures the area
- Assesses victim and calls for help
- Does not move the victim unless in immediate danger

### Step 8: First Aid Team Arrives

- Performs injury assessment
- Administers first aid (e.g., stops bleeding, CPR, immobilizes limb)
- Prepares for transport if required
- Communicates with external medical services if drill includes it

### Step 9: Safety Officer/Maintenance Secures Area

- Turns off machinery if not already done
- Barricades the site
- Investigates root cause (during or after drill)

### Step 10: Incident Controller Coordinates

- Ensures emergency response steps are followed
- Communicates with management and documents all actions
- Keeps bystanders away

## 3. Post-Drill Activities

### Step 11: Terminate the Drill and Announce “All Clear”

- Make a clear announcement that the drill has ended
- Resume normal operations after short recovery period

### Step 12: Conduct Debriefing Session

- Include all participants, responders, and observers
- Review time taken to detect, report, and respond
- Adequacy of first aid
- Communication and coordination
- Area safety and hazard isolation

### Step 13: Prepare the Drill Report

- Summarize response times, actions taken, and safety gaps
- Provide recommendations for:
- Training improvements
- Equipment maintenance
- Process changes

## HAZMAT Incident

### Objective:

To prepare personnel to respond quickly, safely, and effectively to hazardous material spills, leaks, or exposures, minimizing harm to people, property, and the environment.



### 1. Pre-Drill Preparation

#### Step 1: Form the Drill Team

- Include HSE Officer, HAZMAT Response Team, First Aiders, Maintenance, Security, HR/Admin, and Observers.

#### Step 2: Define the Scenario

Select a realistic and relevant HAZMAT emergency, such as:

- Chemical spill from a storage drum or pipeline
- Gas leak from a pressurized cylinder
- Corrosive substance exposure
- Flammable liquid leak near ignition source

#### Step 3: Assign Roles

- **Victim(s)** (staff actor or dummy)
- **First Responder(s)** (nearby personnel)
- **HAZMAT Response Team**
- **First Aid/Decontamination Team**
- **Incident Commander (Safety Officer)**
- **Observers/Recorders**

#### Step 4: Prepare Equipment and Safety Tools

- PPE: Chemical suits, gloves, face shields, respirators

- Spill containment kits, absorbents, neutralizers
- Emergency shower/eyewash station access
- First aid kit and stretcher
- Communication devices (radio/PA)
- MSDS/SDS sheets for the material involved

**Step 5: Notify Stakeholders** *(Keep drill details confidential for realism)*

- Notify facility leadership, internal responders, and local fire/hazmat authorities (if involved in simulation)
- Brief observers on what to monitor

## 2. Drill Execution

**Step 6: Simulate HAZMAT Incident**

- Example: A "chemical drum" falls and leaks onto the floor; a nearby worker collapses or reacts (e.g., simulated coughing, eye irritation)
- First Responder raises alarm: "HAZMAT Spill – Evacuate the area!"

**Step 7: Activate Emergency Response**

- Evacuate all non-essential personnel from affected area
- Initiate isolation procedures (seal doors, cut off airflow if needed)

**Step 8: HAZMAT Response Team Arrives**

- Dons full PPE before entry
- Identifies substance using labels, MSDS
- Stops leak (close valve, right container, etc.)
- Contains spill using barriers, absorbents, or neutralizers
- Secures the area and prevents spread

**Step 9: First Aid and Decontamination**

- Treats victim (simulate washing eyes, removing contaminated clothing)
- Uses emergency shower/eyewash station (demonstrated safely)
- Moves victim to fresh air or first aid station

**Step 10: Communication and Coordination**

- Incident Commander coordinates all teams and external responders
- Reports incident to management and emergency services (simulated call)
- Ensures clear updates via PA or radio

## 3. Post-Drill Activities

**Step 11: Terminate Drill and Announce "All Clear"**

- Confirm containment, area ventilation, and simulated medical treatment



- Notify all staff of drill completion

### Step 12: Debriefing Session

Review:

- Response timing and PPE use
- Communication clarity
- Containment and cleanup effectiveness
- First aid and decontamination procedures

### Step 13: Document and Improve

- Create a drill report including:
- Time logs
- Observations and gaps
- Lessons learned
- Update HAZMAT response plan and retrain staff if necessary

## Structural Collapse & Confined Space Emergency

### Objective:

To prepare personnel to safely and effectively respond to emergencies involving structural collapse or incidents within confined spaces, ensuring quick rescue and minimal casualties.



## 1. Pre-Drill Preparation

### Step 1: Form the Emergency Drill Team

- Include Safety Officer, Rescue Team, First Aiders, Maintenance, Security, and Observers.

### Step 2: Define the Scenario

Choose one or both of the following:

- **Structural Collapse:** Wall or scaffolding collapse trapping a worker

- **Confined Space Emergency:** Worker unresponsive inside a tank, silo, manhole, or tunnel due to lack of oxygen or gas leak

### Step 3: Assign Roles

- **Victim(s)** – role-played by staff or mannequins
- **Spotters** – colleagues who raise the alarm
- **Rescue Team** – trained in confined space entry & recovery
- **First Aid Team** – provides medical assistance
- **Incident Controller (Safety Officer)**
- **Observers/Loggers** – monitor timing and protocol adherence

### Step 4: Ensure Equipment Availability

- Tripod, harnesses, winches (for confined space rescue)
- PPE: helmets, gloves, gas detectors, SCBA (Self-Contained Breathing Apparatus)
- Stretchers, first aid kit, emergency lights
- Communication devices (PA system, radio, whistle)
- Lockout/Tagout (LOTO) devices

### Step 5: Review Safety Protocols & Rescue Plans

- Ensure confined space entry permits are simulated
- Review atmospheric testing, ventilation, and rescue entry requirements

## 2. Drill Execution

### Step 6: Simulate the Incident

- Example 1: A scaffold "collapses" and a worker is trapped under mock debris
- Example 2: Worker inside a tank becomes unresponsive due to simulated low oxygen or toxic gas

### Step 7: Raise the Alarm

- Nearest worker alerts the team using pre-agreed emergency code
- Area is evacuated and access is restricted

### Step 8: Incident Commander Takes Control

- Assesses the situation
- Notifies rescue and first aid teams
- Coordinates communication with all stakeholders

### Step 9: Confined Space Rescue Team Responds

- Wears full PPE and SCBA (if gas exposure is simulated)

- Conducts atmospheric testing using gas detectors
- Begins rescue using tripod, winch, and harness system
- Uses LOTO procedures to secure all energy sources

#### **Step 10: Rescue and Medical Response**

- Victim is retrieved safely from confined space or debris area
- First Aid Team provides simulated CPR or first aid
- Victim is stabilized and transferred to emergency responders (or simulated)

### **3. Post-Drill Activities**

#### **Step 11: Terminate the Drill and Announce “All Clear”**

- Confirm all personnel are safe and accounted for
- Allow return to normal operations

#### **Step 12: Conduct a Debriefing**

Discuss:

- Time to initiate response
- Correct use of PPE and rescue equipment
- Rescue technique and teamwork
- Communication effectiveness
- Any safety violations or delays

#### **Step 13: Prepare a Detailed Report**

Include:

- Scenario summary
- Observed response times
- Actions taken
- Gaps or challenges
- Recommendations

### **Active Shooter / Armed Intrusion**

#### **Objective:**

To train personnel on how to react during an active shooter or armed intrusion situation by practicing the **Run, Hide, Fight** protocol, lockdown procedures, and coordinated emergency response.

#### **Important Pre-Drill Considerations**

- **Avoid Panic:** Never surprise participants with this drill.

- **Inform in Advance:** Clearly notify all staff, local law enforcement, and emergency responders ahead of time.
- **Use Simulations Only:** No real or replica weapons should be used unless supervised by professionals (e.g., police trainers).
- **Provide Support:** Have counsellors or HR available post-drill for emotional well-being.



## 1. Pre-Drill Preparation

### Step 1: Form a Drill Committee

- Include Safety Officer, Security, HR, Local Police, Crisis Management Team, and Floor Wardens.

### Step 2: Define the Scenario

- Choose a specific location and situation:
- Intruder entering reception with visible weapon
- Shots (sound simulation) heard near cafeteria
- Intruder in a hallway or confined area

### Step 3: Notify Stakeholders

- **Internal:** Notify all employees about the drill, emphasizing it's a simulation
- **External:** Inform local police, medical responders, and nearby businesses

### Step 4: Review Emergency Procedures

- Lockdown protocols
- Escape routes
- Communication system (PA announcements, alarms, SMS alerts)

### Step 5: Assign Roles

- **Intruder** (actor or announcement only)
- **Employees** (participants practicing Run, Hide, Fight)
- **Observers/Evaluators**
- **Incident Controller** (Safety Lead)
- **First Responders** (if involved)

## 2. Drill Execution

### Step 6: Announce the Drill Start

- Use clear language:  
*“This is a drill. This is a drill. Active Shooter scenario in progress.”*

### Step 7: Simulate the Incident

- Intruder is “seen” or announced in a specific area
- Optional: Use pre-recorded sound effects (e.g., gunfire or shouting) sparingly and carefully

### Step 8: Implement Run, Hide, Fight

- **RUN:** Participants closest to exits evacuate quickly
- **HIDE:** Others lock/barricade doors, silence phones, turn off lights, stay out of sight
- **FIGHT** (*optional simulation*): Only applicable in advanced drills with trained staff or law enforcement

### Step 9: Communication and Emergency Response

- Internal alert systems activated (e.g., SMS, PA, alarms)
- Incident Controller communicates with mock responders (or real responders if included)
- Emergency teams monitor evacuation, lockdown, and first aid readiness

### Step 10: “Neutralize” the Threat

- Announce: *“Intruder has been neutralized. Emergency is over. Resume to assembly point for debrief.”*

## 3. Post-Drill Activities

### Step 11: Assembly and Headcount

- Participants regroup at designated safe area
- Perform roll call to ensure all are safe and accounted for

### Step 12: Debriefing Session

Discuss:

- What went well
- Areas for improvement
- Response times and decision-making
- Any confusion, hesitation, or unsafe behavior

### Step 13: Documentation and Improvement Plan



Create a report:

- Timeline of events
- Observed actions vs. expected responses
- Communication effectiveness
- Recommendations for training or procedural changes

**PC-7 Analyze responses following emergencies to enhance protocols, with focus on improving efficiency, communication effectiveness, and overall capability to respond.**

### 1. Conduct a Post-Incident Review (Hot Debrief)

**Immediately after the drill or real emergency:**

Gather all involved personnel (first responders, employees, safety officers).

Use guided questions:

- What happened?
- What was your role?
- What went well?
- What was confusing or slow?
- Document real-time impressions while they're fresh.

### 2. Collect and Review Objective Data

Gather and analyse data from:

- **Response Time Logs:** Time taken for alarm activation, evacuation, first aid, area lockdown, etc.
- **CCTV or Surveillance Footage** (if available): Helps assess movement, bottlenecks, and crowd behaviour.
- **Observer Checklists & Notes:** Identify missed steps, unsafe behaviour, or delays.
- **Communication Logs:** PA announcements, radio calls, alerts — check timing and clarity.

### 3. Evaluate Based on Key Criteria

#### A. Efficiency

- Were emergency procedures followed in the correct sequence?
- Was the response completed within benchmarked timeframes?
- Were resources (PPE, kits, tools) readily accessible and used correctly?
- Was the incident area secured promptly?

#### B. Communication Effectiveness

- Was the initial alert or alarm clear and timely?
- Did all personnel receive the necessary instructions?
- Was there two-way communication between teams and the Incident Commander?
- Were backup communication tools (PA, radio, SMS, etc.) functioning?

### C. Response Capability

- Did personnel understand and execute their roles?
- Were trained responders effective under pressure?
- Were first aid, rescue, or containment actions carried out correctly?
- Was there evidence of panic or confusion?
- Did leadership (Safety Officer, Team Leads) maintain control?

### 4. Identify Gaps and Lessons Learned

Compare **actual performance** with the **emergency response plan (ERP)** to identify:

- **Delays or miscommunication**
- **Protocol violations**
- **Untrained or confused personnel**
- **Equipment shortages or failures**

### 5. Develop Actionable Recommendations

Based on identified gaps:

- **Revise protocols** to address weaknesses (e.g., clearer steps, simplified flowcharts).
- **Upgrade communication tools** if failure was observed (e.g., backup PA, walkie-talkies).
- **Add signage or emergency maps** to improve navigation and awareness.
- **Improve training:** Include targeted refresher courses or scenario-based drills.

### 6. Implement and Monitor Improvements

- Update SOPs and ERP manuals.
- Share results and corrective actions with all departments.
- Schedule **follow-up drills** to test improvements.
- Track whether previous issues have been resolved.

### 7. Continuous Improvement Loop

- Treat every emergency or drill as a learning opportunity:
- Archive incident reports and drill evaluations.
- Include metrics in monthly or quarterly safety meetings.
- Encourage feedback culture: empower staff to suggest improvements.

**PC-8: Analyse ability to adapt emergency response strategies based on evolving circumstances, demonstrating flexibility and agility in addressing various emergency scenarios.**

### Framework: Analysing Adaptability in Emergency Response

#### 1. Assess Initial vs. Evolving Scenario Response

Criteria	Initial Phase	Evolving Scenario	Observations
Recognition of emergency	Was it identified quickly?	Was the change or escalation detected early?	Did the team recognize new risks?
Role clarity	Were roles followed initially?	Were roles adapted as needed?	Was leadership flexible?
Communication	Was the chain of command respected?	Were updates shared clearly as conditions changed?	Did communication remain effective under stress?

## 2. Evaluate Flexibility in Decision-Making



### Ask:

- Did responders **change tactics** when the original plan became unfeasible?
- Was there a **contingency plan** for alternate escape routes, equipment failures, or victim conditions?
- Did the team **pause to reassess** the situation before acting impulsively?
- Were new **priorities identified and implemented** appropriately?

## 3. Examine Use of Real-Time Information

- Was **real-time data** used to guide actions (e.g., gas detector readings, CCTV, injured person's vitals)?
- Did the team **adapt resource allocation** (e.g., moved first aid to where it was needed most)?
- Were new hazards (like falling debris, secondary spills, or aftershocks) considered quickly?

## 4. Analyze Training for Agility and Scenario Variability

- Have team members been trained for multiple roles (cross-functional training)?

- Were drills varied (fire, flood, HAZMAT, active shooter, etc.) to avoid rigid thinking?
- Do staff understand the **principles of emergency management**, not just the steps?

## 5. Identify Barriers to Adaptability

1. Over-reliance on one leader or plan
2. Fear of acting without explicit orders
3. Lack of training in unpredictable or cascading events
4. Poor access to updated information during the emergency

## 6. Success Indicators of Adaptable Response

- Situation changes are identified quickly
- Plans are modified logically and calmly
- Communication is maintained and rerouted as needed
- Roles shift to cover gaps without confusion
- Safety is prioritized over procedure when needed
- Incident Controller shows strong, flexible leadership

**PC-9: Check readiness of emergency preparedness and availability of equipment's & PPEs, evaluate the adequacy, accessibility, and proper utilization of personal protective equipment (PPE) during emergency.**

## Emergency Preparedness & PPE Readiness Evaluation Framework

### 1. Equipment & PPE Inventory Check

**Objective:** Ensure essential emergency response tools and PPEs are available, functional, and up to date.

Item Category	Checklist	Status (Yes/No)	Notes
Fire extinguishers	Charged, inspected, tagged	☑/✗	e.g., expired or blocked
First aid kits	Stocked and accessible	☑/✗	Check for expiry of meds
Stretchers & spine boards	Clean, functional	☑/✗	Stored near emergency exits
Gas detectors	Calibrated, functioning	☑/✗	Daily/weekly checks
SCBA units	Fully charged cylinders	☑/✗	Trained personnel assigned
PPE stock (gloves, helmets, boots, goggles, etc.)	Adequate quantity & sizes	☑/✗	For all teams

Item Category	Checklist	Status (Yes/No)	Notes
Spill kits (for HAZMAT)	Fully stocked & labelled	✓/✗	Know storage location
Rescue tools (tripod, harness)	Available, tested	✓/✗	Used in confined space rescue
Flashlights/emergency lights	Charged and tested	✓/✗	In each zone or floor
Communication tools (radios, PA)	Working and distributed	✓/✗	Backup batteries available



## 2. Accessibility Assessment

**Goal:** Determine whether emergency tools and PPE are **reachable, visible, and properly stored** for immediate use.

Checkpoint	Evaluation Criteria
Storage Locations	Clearly marked and within 10–15 seconds reach of high-risk zones
Signage	Directional signs for PPE and emergency kits are visible and multilingual if needed
Access Control	Not locked, obstructed, or stored in high shelves
PPE Stations	Easily reachable in each department, near exits, and high-hazard areas





### 3. Training & Utilization Evaluation

**Goal:** Ensure that workers know **how to properly use** PPE and emergency equipment during a real incident or drill.

Criteria	Key Questions
Awareness	Do employees know where emergency PPE/equipment is stored?
Training	Are they trained on how and when to use it (e.g., SCBA, gloves, eye wash)?
Correct Usage	Was PPE worn correctly during drills? Was it appropriate for the emergency type?
Compliance	Did responders follow PPE protocols (e.g., gloves for bleeding victim, masks in smoke)?



#### 4. Drill-Based PPE Performance Review

During drills, observe and record:

Observation Point	Example
Did responders wear the correct PPE (e.g., gloves + mask during HAZMAT, helmet in structural collapse)?	
Were any delays caused due to inaccessible PPE?	
Was any PPE misused or worn incorrectly (e.g., helmet unstrapped, gloves removed too early)?	
Were replacements or spares available for damaged PPE?	

#### Adequacy & Stock Replenishment Evaluation

Criteria	Description
Stock Levels	Do you maintain a 10–20% buffer stock of critical PPE?
Expiry Checks	Are gloves, masks, filters, and meds within expiry?
Vendor Readiness	Is there a quick replenishment system in place with suppliers?
Custom Fit PPE	Are multiple sizes (S/M/L) available for gloves, suits, respirators?



### Actionable Recommendations

- Conduct **monthly PPE inspections and restocking**
- Place **QR-code tags** or checklists on PPE stations for daily readiness checks
- Run **spot drills** to test PPE access and donning speed
- Provide **refresher training** on PPE usage for different emergency types
- Use **visual posters or infographics** at PPE locations for correct usage guidance

**PC-10: Reviews and go through audits of emergency response plans, lessons to continuously enhance and optimize emergency protocol. Comply with regulations & guidelines on emergency**

### Emergency Response Plan (ERP) Review & Audit Framework

#### Schedule Regular Reviews & Audits

##### Frequency:

- **Quarterly** for high-risk environments
- **Annually** for standard reviews
- After **every drill, actual emergency, or major organizational change**

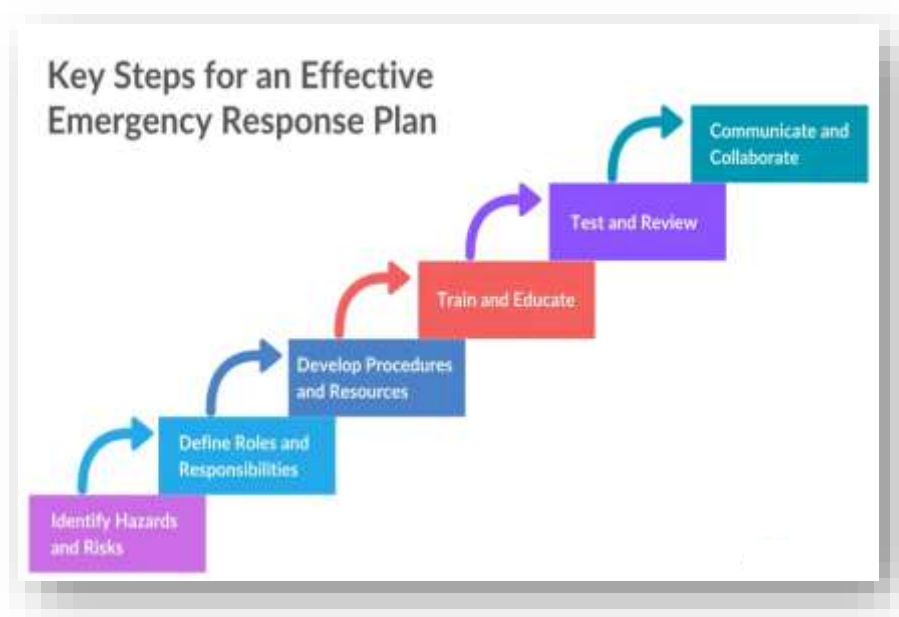
##### Purpose:

- Identify gaps
- Test compliance
- Integrate lessons learned
- Align with updated laws and standards



### Review Core Components of the ERP

Component	Review Focus
Emergency Contact List	Updated names, numbers, roles
Evacuation Plan	Routes clear, maps posted, accessible for all (ADA compliant)
Roles & Responsibilities	Clearly defined and assigned, with alternates
Communication Protocol	Redundancy in alert systems, clarity of messages
Training Schedule	Up-to-date, frequent enough, inclusive of all staff
Incident Command Structure	Aligned with ICS or similar standards
Risk Assessment	Current hazards identified and mitigation strategies in place
Resources & Equipment	Sufficient, maintained, tested
Drill Records	Documented results, lessons learned, corrective actions taken



## Conduct Internal or Third-Party Audits

Use a checklist or hire a qualified auditor to:

- Validate compliance with legal/regulatory requirements
- Assess the effectiveness of procedures, tools, and drills
- Identify gaps in training, communication, or execution
- Evaluate physical and administrative controls

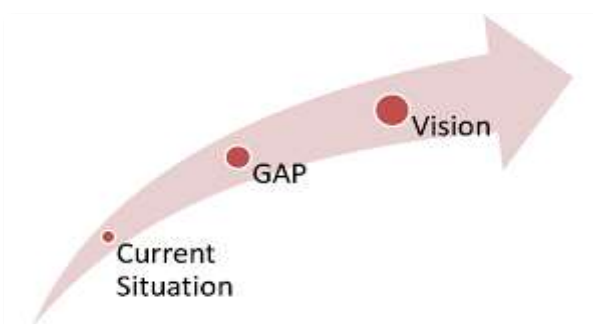
### Sample Audit Areas: (Criteria)

- OSHA 29 CFR 1910 (for U.S. workplaces)
- NFPA 1600: Standard on Disaster/Emergency Management
- ISO 45001 or ISO 22301 (Business Continuity & Safety standards)
- Local fire, environmental, and civil defence guidelines

## Incorporate Lessons Learned from Drills or Incidents

For each drill or real event:

- Perform a **root cause analysis** of issues
- Document what worked and what didn't
- Update ERP based on:
  - Delays in response
  - PPE/accessibility issues
  - Miscommunication or panic
  - Injuries or near-misses
- Share outcomes with all staff and integrate into **training updates**



## Optimize & Update the ERP

Task	Action
Revise procedures	Simplify complex steps, close identified gaps
Update plans	After equipment upgrades, staff turnover, facility changes
Integrate new tools	Add mobile apps, emergency beacons, or automated alerts
Include diverse needs	Accommodate differently abled, language support, etc.
Improve clarity	Use flowcharts, infographics, and color-coded plans



## Ensure Regulatory Compliance

Area	Regulation Examples
Workplace safety	OSHA (U.S.), ISO 45001, Factories Act (India), HSE (UK)
Fire safety	NFPA standards, Local fire code
HAZMAT	EPA, MSDS/SDS documentation, local pollution control boards
Medical	First aid certification, emergency medical access
Structural	Compliance with local building codes and emergency exits
Drills	Mandated minimum frequency (e.g., 2 fire drills/year in some regions)



### Documentation & Recordkeeping

Keep records of:

- ERP versions and revision logs
- Drill reports and debriefs
- Audit reports and corrective actions
- Training sessions and attendance
- Compliance certificates and inspection reports

